

# SOUTH PRODUCTION NOTES

September 23, 2014  
Day Shift

**BASF EMPLOYEES**  
85 Last Recordable  
446 Last Lost Time

## **#1 MED / AI-4190:**

Make 2 batches and take samples to the lab to be tested on Saturday morning.

Midnight shift: The F-1 is empty and locked out. There is an open duct by #1RC from F-1. We will not be able to run until it is put back together.

Day shift:

Afternoon shift:

## **#1 RC / Maintenance work:**

Down-Work scheduled on calciner the weeks of 9/22 and 9/29.

Midnight shift: Down

Day shift: Down

Afternoon shift: Down

Exhaust to

## **#2 MED line / Cu-0860:**

Continue. Add in the wet mix. Continue with the Bindzil 2034, SAP # 50363317).

Midnight shift: Continue

Day Shift:

Afternoon Shift:

## **#2 RC/ Cu-0860:**

Continue to feed the calciner.

Midnight Shift: Continue

Day Shift:

Afternoon shift:

Exhaust to CTO (F1 duct down near #1 RC)

## **#3 MED / D-1794:**

Continue On. Continue. Add in the wet mix from the cart and any drums as we go.

Grease the end seals once a shift. Lot 42/Bags 7-9 were remade /Bags will need refed with different screens at end of run. B Grodecki.

Midnight Shift: West end seal in bad shape, bringing down by day shift to repair.

Day shift:  
Afternoon Shift:

**#3 RC / D-1794:**

Continue when feed is available.

Midnight shift: Continue

Day shift:  
Afternoon Shift:

**Need to exhaust to CTO**

**New Pfaudler / V-2045 Next:**

All carts are cleaned and taken back to the harrop kiln storage area.

Midnight shift: Transfer lines switched back to liquid weigh tank, but the drain valve on the pfaudler lid still needs to be changed out. The vacuum arm was rinsed out (vacuum engaged and water sprayed in), but the screen will need to be inspected/pulled. Trying to do this late in shift.

Day shift:  
Afternoon Shift:

**National Dryer:**

**Will need to vacuum the dryer in preparation for soda blasting Monday.**

Midnight Shift: No activity...soda blasting to continue on Tuesday day shift

Day shift:  
Afternoon Shift:

**#4 RC:**

Need to clean entrance and discharge to inspect calciner.

Midnight Shift: Calciner was rinsed Mon afternoon shift after large pieces of material pulled out.

Day shift:  
Afternoon Shift:

**Exhaust to 4A DC**

**#5 RC / Cu-3818:**

Continue to feed Phibro Tech Cu Carb (not World Metals). W.O.W. for inspection of the 5A roto-lock (possibly worn paddles). (RS 9/8/14) – When run is complete.

Midnight Shift: Continue

Day shift:  
Afternoon shift:

**Exhaust to 5A DC**

**Abbe Blender / 5206:**

**ONLY run Abbe on off shifts and weekends.**

**Midnight shift: No activity...buggies full and dryer still down**  
**Day shift:**  
**Afternoon Shift:**

**#6 RC / D-5206**

**Continue when we have feed and can run the Abbe.**  
**Midnight shift: Still down...need to confirm what repairs/who is repairing dryer**  
**Day Shift:**  
**Afternoon shift:**

**Exhaust to Sly Scrubber**

**Tower 3/Cu-0860:**

**Tower 3 was unloaded and washed out for switch to Cu 0860. IMC to replace Filaments-Tuesday.**  
**Midnight Shift: Hold-Tower dropped and reloaded after washing it out for product change. IMC was here to work on Mass. Spec. Filaments need replaced.**  
**Day shift:**  
**Afternoon shift:**

**Tower 6 / Cu-0860:**

**Will hold until we have line space-Drum liners in.**  
**Midnight Shift: HOLD-waiting for line space.**  
**Day shift:**  
**Afternoon shift:**

**North Screener / Cu-1986:**

**Continue On.**  
**Midnight shift:Continue**  
**Day shift:**  
**Afternoon shift:**

**South Screener / Cu 0860 :**

**Continue On.**  
**Midnight shift: Continue**  
**Day shift:**  
**Afternoon Shift:**

**#2662 (west) Pill Machine / Al-3915 T 5/32:**

**Midnight shift: Down late afternoon shift-belts need replaced-work order is in.**

**Day Shift:**  
**Afternoon shift:**

**#2664 (east) Pill Machine / AI-3915 T 5/32:**

**Midnight shift: Continue**  
**Day shift:**  
**Afternoon shift:**

**Old Pfaudler / Clean for D-1795:**

**Hold, D-1795 impregs coming soon**  
**Midnight Shift: Rinsing tank 6, will continue on day shift (tank 7 was cleaned Monday afternoon)**  
**Day Shift:**  
**Afternoon shift:**

**PK Blender / Na Selexsorb:**

**We have started making the Selexsorb. Weigh all the bags off the PK**  
**Midnight Shift: Continue. Need to confirm type of labels for the bags (they currently have intermediate, should they be finished?)**  
**Day shift:**  
**Afternoon shift:**

**TK #2 / V-2010:**

**NOTE: all tunnel kiln personnel need to remove their belongings from their respective TK Racal lockers. Chuck Evans will have new Racal/PAPR lockers assigned to TK operators by the PPE shelves in building 17. See Chuck or your GL for details.**  
**Midnight shift: Only unloading as no other material to lad. Will check with production team Tuesday to confirm when next shipment of V 2010 press cake will be coming (should have been here Monday?)**  
**Day Shift:**  
**Afternoon shift:**

**TK #4 / Cu 0540 next (Sterotex screening for now):**

**This kiln is off.**  
**Midnight shift: No activity**  
**Day Shift:**  
**Afternoon shift:**

**Building 27 Belt Filter / S1-81 trial:**

**No activity. The ceilings in building 27 will be painted week of Sept 22 everywhere but the horne machine area.**

**Midnight shift: No activity...painting walls/ceiling on day shift**

**Day shift:**

**Afternoon Shift:**

**Priorities 1 through 10 are basically all the same priority, should be considered urgent and will require call outs for maint. issues and/or processing issues.**

**1) Reduction Towers**

**2) Reduction Tower Screeners (if liners arrive)**

**3) #3 Line/#3RC**

**4) South PK**

**5) #1 Line**

**6) #2 Line/#2RC**

**7) #5 RC**

**8) West Pfaudler clean up & V-2045 soln make up**

**9) #4 RC, Clean up for Selexsorb AS**

**10) Horne Tabletting**

**11) Abbe/#6RC**

**To-Do items:**

**Cu-0860 inserts can be placed in the oven in B-31 lab for 2 hours then poke out inserts with paperclip-per Bob Priscak. (keep working on these)**